Who left the door open?
A story of connectivity and the future of metrology

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Agenda

1. Research
2. Insights
3. Results
4. MMS PULSE
What is smart manufacturing?
Research Breakdown

Sites Visited
- 35sites
  - 12 USA
  - 7 Germany
  - 5 Turkey
  - 4 Italy
  - 4 Czech
  - 3 France

Machines Observed
- 138machines observed
  - 27 Competitive machines observed

Machine location
- 96 Met Lab
- 14 Pop -p Lab
- 28 Shop Floor

Site Industry Sectors
- Automotive: 12
- Powertrain: 6
- Aerospace: 10
- Medical: 2
- Misc: 5

# of people interviewed
- 94

~ Hrs of Observation
- 146

Software types
- 25 PCDMIS (81%)
- 6 Quindos
- 4 Other
Insight #1: Common Questions

Do you run your CMM unattended?

What is the effect on downtime?

How do you ensure that the CMM is measuring your parts in acceptable temperature and humidity conditions?

How do you know if there was a crash?

How do you handle a probe crash?

How do you know if there is any vibration?
Insight #2: Customer Expectations Have Changed

Reactive

Proactive

Predictive

Thousands

Billions
Insight #3: Use of Data

less than 1% of data used

Customer Interactions:
not personal
not at the right time
not relevant
Example: GE
How do you obtain real time feedback about your machine’s operation?
Sensors
- Vibration
- Accelerometer
- Crash Accelerometer
- Temperature
- Humidity
- Future Development

Link
Adds ability to extend the connection and add more sensors

Light Control
Light level control with a built-in proximity switch (must have illumination light)

Hub
Central unit with all the power to collect and stream the data
How can you know everything about your measurement process at any time, any place or on any device?
MMS PULSE is self-contained. Works independent of host software. That way it can live on non-Hexagon equipment too.

MMS PULSE is real time. Provides immediate monitoring and notifications. Can be integrated with cloud services like Salesforce for immediate connection to Hexagon internal systems like Servicemax.

MMS PULSE is reactive. Builds a system towards providing pro-active services (MMS CADENCE). Hexagon will know before machines need attention for better scheduling and in turn this will work towards providing zero unplanned downtime.

MMS Pulse is upgradeable. We will be adding more sensors, cameras and services in the future.
What if there was an “easy” button for CMMs?
What does the future look like?

**ROBOT WAREHOUSES**

Manpower shortages in the future may require mechanized handling of the necessities of life—food, clothing, building components and so on. As the population grows, the size of storage facilities will have to keep pace. Here is a robot warehouse of the future, operated by a corps of mechanical men controlled by a base operator in a control cockpit suspended from a ceiling monorail. Directed electrically, never tiring, a robot warehouseman would pursue his duties as energetically as the proverbial mule.

**PUSH-BUTTON EDUCATION**

Tomorrow’s schools will be more crowded; teachers will be correspondingly fewer. Plans for a push-button school have already been proposed by Dr. Simon Rano, science faculty member at California Institute of Technology. Teaching would be by means of sound movies and mechanical tabulating machines. Pupils would record attendance and answer questions by pushing buttons. Special machines would be “guarded” for each individual student so he could advance as rapidly as his abilities warranted. Progress records, also kept by machines, would be periodically reviewed by skilled teachers, and personal help would be available when necessary.
Key Takeaways

• There is more and more desire to connect machines and view important data on any device, at any place and at any time

• MMS PULSE is a first step towards Industry 4.0 with many more exciting products to come

• Working on adding AI to machines to help make them execute repetitive tasks