

2007 Quality Sourcebook

Test & Measurement

Test and measurement equipment and service providers are the lifeblood of the quality profession. Without them, quality professionals wouldn't have the tools they need to accurately measure, test or inspect vital parts, components and direct-to-consumer products. Gauge manufacturers and nondestructive testing equipment providers provide the industry with thousands of general-use and specialized tools, including micrometers, thread, height, plug and depth gauges, and digital indicators, to name a very few. Calibration service providers ensure that measurement devices are accurate and working properly.

The three guides in this section are the Gauges Directory, the Nondestructive Testing Directory and the Calibration Services Directory. Many of the companies appearing in these pages display their products and services at quality trade shows that occur throughout the year, so you might want to consider attending at least one to check out the latest developments.

These directories are not meant to endorse or exclude a particular organization. Rather, they should be used as a starting point in the data-gathering process. Readers are encouraged to contact the companies directly for more information and to ask for—and check—references. Further information, including company descriptions (if provided to us) can be found on our Web site at www.qualitydigest.com/directories.

Test & Measurement Section

Gauges Directory..... Page 115

This directory of gauge manufacturers, distributors and service providers includes the company name, address, phone and fax numbers, Web address, and the types of gauges each company offers, if provided.

Nondestructive Testing Directory Page 122

This guide lists providers of NDT services and equipment, and includes company name, address, phone and fax numbers, and Web address, along with their specialties, if provided.

Calibration Services Directory Page 126

This guide lists providers of calibration services, and includes company name, address, phone and fax numbers, and Web address.

Glossary

A2LA—American Association for Laboratory Accreditation

ACIL—American Council for Independent Laboratories

Acoustic emission testing—method of NDT involving the detection of the sound a flaw emits when a material is subjected to pressure

Accuracy—deviation from a known standard

Actual value—measured value of a feature

ANSI—American National Standards Institute

ASNT—American Society for Nondestructive Testing

Deviation—difference between the actual measured dimension and the nominal dimension

Eddy current testing—uses electromagnetic principles and is effective for both ferrous and nonferrous materials

Electromagnetic testing—method of NDT in which electrical currents flowing through ferromagnetic material will be disrupted at imperfections

IEEE—Institute of Electrical and Electronics Engineers

LAB—Laboratory Accreditation Bureau

Leak testing—method of NDT that detects flaws by identifying leaks in the material

Liquid penetrant testing—form of NDT that detects flaws on the surface of a part using an illuminated visible or fluorescent dye

Magnetic particle testing—testing wherein a part is subjected to a magnetic field and dusted with magnetic particles, which concentrate near imperfections on and near a part's surface

NIST—National Institute of Standards and Technology

Radiography—X-ray testing of a part

Repeatability—measure of the ability of an instrument to produce the same measured value when sequentially sensing the same quantity under similar measurement conditions

SCC—Standards Council of Canada

SRM—standard reference material

UL—Underwriters Laboratories

Ultrasonic testing—refers to high-frequency sound waves being directed toward a part; the sound waves that bounce back help locate flaws in its structure or measure its thickness

Visual/optical NDT—refers to the use of microscopes, borescopes, magnifying glasses and other visual inspection devices to locate flaws

The information contained in *Quality Digest* directories, plus some additional information, is available online at www.qualitydigest.com/directories.

Key to Directory Abbreviations

Air AR
 Angle ANG
 Ball BL
 Bore BR
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 Chamfer CHM
 Custom CUS
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Radiography	RAD
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